È.



Frequency rate

6.00

5.00

4.00

3.00

2.00

- 1.00

0.00

0.2

0.18

0.14

0.12

0.1

0.08

0.06

0.0

0.02

Frequency rate

1.04 1.02 1.00

FY2019 FY2020 FY2021 FY2022

Frequency rate and severity rate of accidents accompanying more than a day of lost worktime

EY2020

EY2021

FY2022

FY2022

1件

Accidents accompanying lost worktime

Accidents not accompanying

lost worktime

Frequency rate

Π

Erequency rate

# Safety and Health Initiatives

and health management system that complies with ISO45001.

Number of work-related accidents

5.46

and their frequency rate

4 3.40

FY2018

EY2018

EY2019

Severity rate

Number of work-related accidents

#### Activities to achieve zero occupational accidents

#### Number of occupational accidents

In fiscal 2022, an accident not resulting in lost worktime occurred at the R&D Center. The annual goal of achieving zero occupational accidents consequently failed to be achieved. Taking seriously the repeated occupational accidents that have occurred in the past, we will seek to prevent them in the future. We will examine danger sources that have been identified based on past incidents in addition to risk predictions and will reexamine the validity and effectiveness of countermeasures.

# Indicators of occupational accidents

No accidents resulting in lost worktime occurred in fiscal 2022. Therefore, we maintained a frequency and severity rate of zero for accidents resulting in more than a day of lost worktime. We will continue to monitor the occurrence of occupational accidents resulting in more than a day of lost worktime by using the two rates as indicators.

# Safety best practices

#### Risk prediction (KY) activities

Every year at Fujikura Kasei we engage in activities to predict potential risks across the company. In fiscal 2022, we identified 500 potential risks (99% on last year) within the company. Needless to say, we are working hard to reduce the number of potential safety and health risks at each business base. We aim to achieve zero occupational accidents by raising awareness among all employees of this idea, continuously minimizing potential risks.

Industrial accident = Unsafe situation  $\times$  Unsafe act







# Activities to reduce exposure to chemical substances <Fujikura Kasei Nagoya Branch>

400

When handling chemical substances, we require our workers to wear protective equipment based on proper risk assessment to prevent them from coming into direct contact with or being exposed to the substances. Furthermore, improvement activities have been implemented per work process, such as measuring individual chemical exposure and identifying problems in existing operations, and personal exposure has been reduced by 57% as a result of these activities





in FY2022

5010

Measuring exposure during product-filling work

Half-closed lid to reduce exposure risk during product-filling work

# Reduced psychological burden by the introduction of a weight checker <Fujikura Kasei Sano Plant>

Product-filling work used to be manual work, such that when there were many vessels to fill, the work placed a particularly heavy psychological burden on workers.

The introduction of a weight checker made it possible to automatically verify volume, number of vessels, and processing amount per hour, and the psychological burden on workers was mitigated.

## Initiatives to prevent contact accidents between forklifts and pedestrians <Fuji Chemical>

On the shop floor, forklift paths and pedestrian paths are color-coded to prevent contact accidents between forklifts and pedestrians. Safety is secured, because the two do not intersect each other. Additionally, when a forklift passes through the plant's entrance, a buzzer sounds to warn pedestrians.



# Elimination of protruding wires on drum lifters <Fu jikura Kasei Malaysia>

The drum lifters are equipped with a metal cover to protect workers, but protruding wires have created the risk of occupational accidents in the form of cuts and scratches if workers come into contact with them. To eliminate this risk, the protruding wires were trimmed to prevent occupational accidents.



Before

# Installation of a portable safety shower <Fujichem Sonneborn>

Large amounts of raw ingredients and products are handled in the outside shipping area. However, even if a worker accidentally came into contact with a harmful substance, prompt treatment was not possible, as no eye washer or shower was installed in the plant. Installing a portable safety shower outside the plant made it possible to provide immediate treatment.

# Improved method of securing the flexible hose to the local exhaust <Fujikura Kasei (Thailand)>

A local exhaust is used in the mixing process to prevent organic solvent fumes from dispersing in the work area. However, fumes cannot be efficiently released outside if the flexible hose is set improperly. By steadily securing the hose using a specially made jig, the local exhaust became able to be used efficiently.



Refore



Verification of filling volume using a loading cell



Counting the number of filled vessels using a sensor





Dedicated forklift paths



paths



Dedicated pedestrian Vehicle safety sign





After

# Portable safety shower





After



Securing jig

Foundation of Value Creation

Employee Work Styles and Health

Occupational Safety and Health

Environ (Reduction nental Conservation of Environmental Burden)

Chemical Substance Management

Environmental & Social Contribution through Bu